



This Service Information bulletin replaces SI B00 03 17 **dated April 2018**

What's New:

- F39, F48 product changes 7/2018

MODEL

F15 (X5, except M)	F16 (X6, except M)	F26 (X4)	F39 (X2)
F48 (X1)	F85 (X5 M)	F86 (X6 M)	G01 (X3)

SITUATION

Model	Production Start	Comments
X4 xDrive28i, M40i	4/2017*	No changes to QC1 from 2017 models
X1 sDrive28i, xDrive28i	Jul-17	No changes to QC1 from 2017 models
X3 xDrive30i, M40i	8/2017**	All-new generation; successor to F25. X3 xDrive30i utilizes the B46 4-cyl. 2.0 liter engine, rated at 248 bHp and 258 lb.ft torque. X3 M40i receives the B58 6-cyl. 3.0 liter engine, rated at 355 bHp and 369 lb.ft torque. Both models employ xDrive technology, and are available only with the 8-speed 8HP50 Steptronic sport automatic transmission.
X5 sDrive 35i, xDrive35i, xDrive35d, xDrive40e iPerformance, xDrive50i	9/2017	No changes to QC1 from 2017 models
X5 M	9/2017	No changes to QC1 from 2017 models
X6 sDrive35i, xDrive35i, xDrive50i	9/2017	No changes to QC1 from 2017 models
X6 M	9/2017	No changes to QC1 from 2017 models
X2 xDrive28i	11/2017***	All-new model, mechanically based on the F48 (X1) with xDrive.
X2 sDrive28i	3/2018*	All-new model, mechanically based on the F48 (X1) with 2-wheel drive.

* Available approx. 1 month later

** Available approx. 11/2017

*** Available 3/2018



Note: The X3 (F25) will no longer be offered for model year 2018. The F25 has been replaced by

the X3 (G01).

17-digit Vehicle Identification Number (VIN): The 10th digit (model year identifier) utilizes the letter “J” for MY 2018.

A reference chart for all 2018 BMW models is included for your convenience. Refer to **Attachment 4**

Service Bulletin sections:

Topic	Purpose
New product information	Overall familiarization with new vehicle visual and operational features, prior to performing the QC1. Intended for all center personnel.
Quality Certification 1 (QC1)	Product details and clarifications relevant to preparing a vehicle for showroom display, test drives, or customer presentation. Intended for technicians and salespeople.
Maintenance	Overall maintenance aspects once a vehicle is retailed, especially if unusual operations are required. Details provided in an attachment. Intended for technicians.
General notes, Parts information, Warranty information	Intended for parts and warranty administrators.

Important warning for working on the high-voltage systems on the X5 xDrive40e iPerformance:

Only properly trained personnel, who have passed all applicable technical training courses, should perform any maintenance or repairs on any Hybrid or Electric Vehicle. Work performed by unqualified persons may result in severe injury or damage to the vehicle. Additional information is found in Repair Instruction 61 00... Observe safety instructions when handling electric vehicles.

New product information which affects QC1:

UPDATE! F39, F48: As of 7/2018 vehicle production, the following changes can be noticed during QC1:

- Instrument cluster fuel consumption indicator redesigned
- Two USB charging ports replace the cigarette lighter at the rear face of the center console for rear seat passengers
- When equipped with optional Wireless Charging (option code 6NW), the placement of USB ports in the center console

For more details on these product changes, refer to Product Knowledge on Demand (PKoD) via DealerSpeed, then select X1, F48, 2018 (Current MY), “Production Changes- July 2018”

UPDATE! F48: As of 3/2018 vehicle production, the following changes can be noticed during QC1:

- Front seat cushion shape
- X1 logo on tailgate repositioned
- Model logo on front doors moved to tailgate
- Nighttime illumination of instruments changed from orange to white backlighting.

For more details on these and additional product changes, refer to PKoD via DealerSpeed, then select X1, F48, 2018 (Current MY), “Production changes- March 2018”

Changes as of 7/2017 vehicle production:

- Deletion of the telephone base plate in the center console armrest
- Deletion of the “AUX IN” plug by the USB port in the center console; the USB port remains
- iDrive 6.0 when equipped with optional Navigation (option code 6UP or 6UN)
- The “key” symbol on the right side of the steering column trim for reading the remote key directly is no longer outlined in white; now is embossed into the trim

X5, X6 incl. M:

- Audible warning signal for automatic tailgate closing
- iDrive 6.0
- Fold-in function for the exterior mirrors enabled by a long press on the door handle when equipped with Comfort Access (option code 322)

X5, incl. M:

- The rear portion of the panoramic sunroof no longer rises to vent; is now permanently closed

Refer to the official press release for details on the X5 and X6 product changes for 2018: www.bmwusaneews.com/newsrelease.do?id=2996&mid=590

X2 (F39)

This newest Sports Activity Coupe combines the traditional lower roofline of a coupe with the robust construction of a BMW X model.



The X2 is built at BMW’s Plant Regensburg, Germany. For more information on this model, refer to either:

- Press release <http://www.bmwusaneews.com/newsrelease.do?id=3095&mid=597>
- Product Knowledge on Demand (PKoD) via DealerSpeed, then “All-new X2”

X3 (G01):



BMW presents the 3rd generation X3 Sports Activity Vehicle (G01), successor to the previous F25.

The G01 incorporates many new features, such as:

- Active kidney grills
- Hexagonally-shaped headlamps

- Light cascades for entry illumination of the entire sides of the vehicle, located at the front of the rocker panels
- Dual exhaust pipes, with the pipes exiting near the outer ends of the bumper
- Standard equipment sport seats
- iDrive 6.0 with 10.25" touch-screen Central Information Display (CID)
- 3-zone automatic climate control, with separate temperature controls for the rear compartment
- Adjustable rake on the rear seat backrest
- First M Performance model in the X3 range
- Optional factory-installed trailer hitch

The X3 is built at BMW's Plant Spartanburg, South Carolina. For more information, refer to either:

- Official press release: www.bmwusanews.com/newsrelease.do?id=3001&mid=115
- PKoD via DealerSpeed, then, X3 Series, G01.

Quality Certification 1

A new QC1 form has been developed for the 2018 models covered in this bulletin: P/N 01 00 2 452 680 (print date 11/2017). Refer to Attachment 1.

X2 (F39):

QC1 operations are identical to those on the X1.

X3 (G01):

MSA Connected, also known as Intelligent Engine Start/Stop, is standard equipment on the G01. It is a further development of the F25's Automatic Start/Stop. The G01 now defaults to active mode at every key cycle. The driver-selectable deactivation which keeps the engine running when the vehicle is stationary only applies to the current drive. Last-user mode deactivation is no longer supported with MSA Connected. Do not attempt to program the vehicle per [B12 15 12](#) to permanently deactivate this feature.

When equipped with the optional Navigation (code 609), MSA Connected anticipates upcoming road intersections via the vehicle's current GPS position to enable a smoother transition between a potential vehicle stop and automatically shutting off the engine. Some examples of when the engine would remain running during a brief vehicle stop are:

- Intention to turn onto a cross-street with turn signals activated
- Signal-regulated urban superhighway on-ramp (aka "ramp meter")
- Traffic circle
- Residential intersection with stop sign/signal

G01 equipped with the optional driver assistance systems (option codes 5AS or 5AT) also utilize the KAFAS camera as well as the active cruise control radar to provide additional input on traffic conditions for which the engine remains running. MSA Connected defaults back to active mode at every engine start to enable maximum benefit from this technology.

Recalls or Service Actions on new BMWs:

Before delivering a vehicle to a customer, please ensure that your Sales staff check the vehicle for open Recalls or Service Actions. **Keep in mind that Recalls or Service Actions can be issued after a vehicle has been prepared for spot delivery.** You are legally required to perform Recalls before selling or leasing a vehicle. Therefore, please verify with your Service Department that your vehicles have no open Recalls or Service Actions prior to customer delivery. You can check for open Recalls or Service Actions via the following systems:

- Key Reader, or
- DealerSpeed.net- DCSnet- Service- Vehicle History- enter the chassis#- check the section "Open Campaign Information"

Please be reminded that it is a violation of Federal law for you to sell, lease or deliver any vehicle until all recall repairs have been performed. This means that centers may not legally deliver new

motor vehicles to a consumer until it is fixed, or use/sell replacement equipment/parts subject to a Recall. Note also that substantial civil penalties apply to violations of this law.

Maintenance

- Refer to Attachment 2 for the Condition-Based Service (CBS) intervals
- Refer to Attachment 3 for the maintenance operations

The maintenance operations referenced above are available outside of the official BMW network for single vehicle owners and independent repair facilities via www.bmwtechinfo.com.

General Notes

Service and Warranty Information booklets are 2 separate booklets. The part numbers are shown for identification purposes only. They are not available via ATLAS.

X1, X2, X3, X4; X5, X6 (except M) Warranty booklet, print date 10/2017	01 00 2 344 306
X5 M, X6 M Warranty booklet	01 00 2 348 996
X1, X2, X3, X4, all X5, all X6 Maintenance booklet, print date 10/2017	01 00 2 344 125

PARTS INFORMATION

Part Number	Description	Quantity
P/N 01 00 2 452 680	Quality Certification I form (2018 SAVs incl. X2)	1 pack
print date 11/2017)		(= 25 forms)

WARRANTY INFORMATION

Reimbursement of the BMW Pre-Delivery Inspection (Quality Certification 1) on 2018 BMWs is via submission of a warranty claim when the work is completed.

- If the Display and Delivery portions of the inspection are performed separately, individual claims should be submitted when those operations are performed.
- If the entire QC1 delivery inspection is performed at the same time, submit one claim for "Spot Delivery." This is an important difference from the prior process, and claims must not reflect Display and Delivery if only the Spot Delivery was actually performed.
- All BMWs are only eligible for either the Display and Delivery Inspection, or the Spot Delivery Inspection.
- If a BMW center performs the Display Inspection and the vehicle is traded, then the second center may only perform and claim the Delivery Inspection. Check the DCS Vehicle History Report to determine whether a claim for this work had been submitted by another center.
- If a center receives a vehicle, does nothing to it and then trades it to another center, then the second center may perform the Display and Delivery Inspection or the Spot Delivery Inspection, whichever is relevant. Check the DCS Vehicle History Report to determine if a claim for this work had been submitted by another center.

BMW Company Vehicles

Reimbursement for performing the QCI on BMW company vehicles of any model year for regional employees of BMW of North America, LLC must still be requested by submitting a claim through DCS. Use the Spot Delivery codes listed below:

Defect Code:	11 99 99 77 BV
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Labor Operation:	00 00 012
Flat Rate Units:	Refer to KSD2

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance. Enter the Chassis Number, which consists of the last 7 digits of the VIN. Click on the "Search" button, and then enter the applicable flat rate labor operation in the FR code field.

Note: BMW company vehicles delivered to field personnel may have already received a full QCI either from Plant Spartanburg, South Carolina, or from the VDC (Vehicle Distribution Center) which serves your region. This should be evident upon arrival at your center by the following:

- The absence of the usual protective seat and door panel covers
- Transport mode has been deactivated (radio is operational)
- The Monroney label not being affixed to the window, etc.
- VDCs affix a small orange-colored label onto the center console near the transmission selector lever which reads "QC1 already done at VDC!" If this label is found, remove it prior to delivery to the employee.

Please verify that the QC1 has already been performed at a VDC on a specific vehicle by contacting your regional Distribution Manager with the chassis number.

IMPORTANT:

As with all work that is reimbursed by BMW, the repair order, time recording, and record keeping requirements outlined in the Warranty Policy and Procedures Manual must be strictly observed. Quality Certification I payments are subject to audit.

Posted: Wednesday, June 6, 2018

ATTACHMENTS

View PDF attachment [B000317 Attachment 1 2018 BMW SAV 2018 QC1 01 00 2 452 680 print date 11 2017.](#)

View PDF attachment [B000317 Attachment 2 CBS intervals Rev2.](#)

View PDF attachment [B000317 Attachment 3 Maintenance requirements REV2.](#)

View PDF attachment [B000317 Attachment 4 2018 BMW Group models 6 18.](#)