This Service Information bulletin supersedes SI B04 22 15 **dated October 2015.**

MODEL
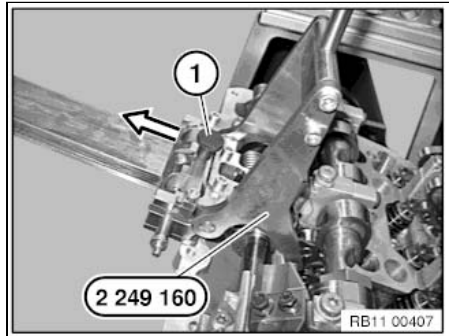
G12 (750Li)	G12 (750Li xDrive)

INFORMATION

Distribution of the following Latch Hook Conversion Piece will be through the Automatic Tool Shipment Program. Additional tools may be purchased through your Regional Distribution Center (RDC). All prices in this bulletin are introductory prices and are only valid during the Automatic Tool Shipment.
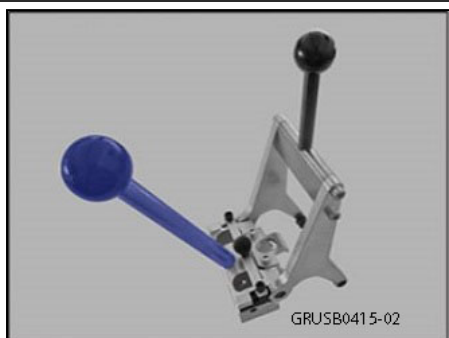
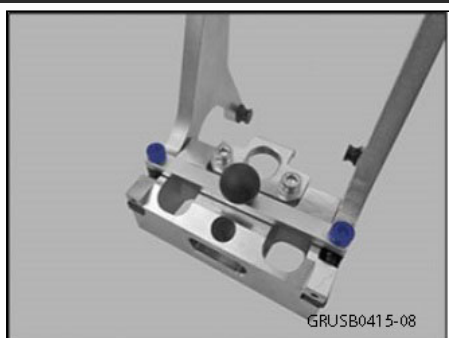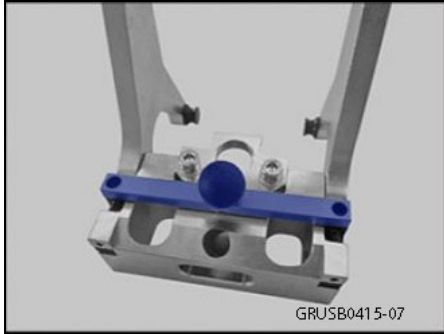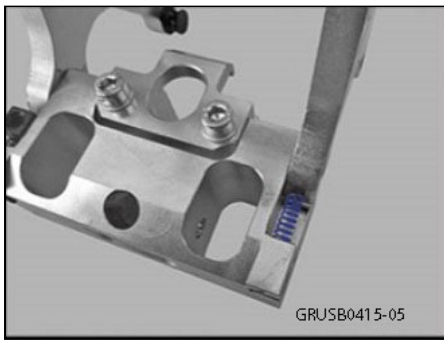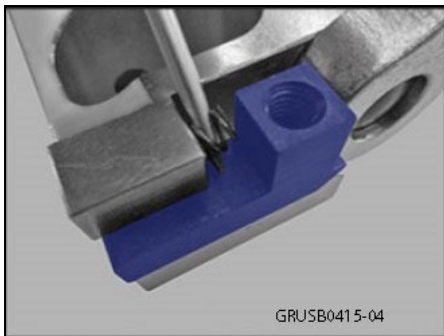|	
	Latch Hook Conversion Piece Order P/N 83 30 2 411 031 Price= $24.27 • The conversion piece when installed on Removal tool 83 30 2 249 160 (B04 02 13) will allow the tool to be used on N63R as well as **UPDATE!** S63TU engines. • Refer to the Conversion Instructions below for proper installation. • Tool pieces to remove or replace are colored in blue for illustration purposes only.
	• The tool is used to remove and replace the torsion spring on the intermediate lever. • For complete detailed information on the tool use, refer to ISTA Repair Manual section 11 37 550.
	Conversion Instructions • Remove blue handle by pulling straight out of tool.
	• Remove both screws.

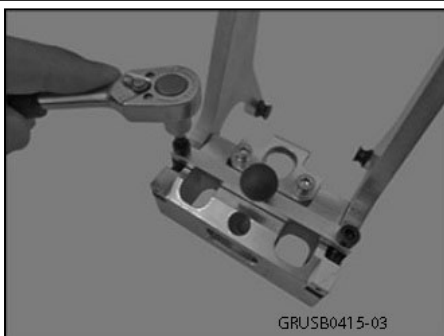|	
GRUSB0415-07	- Remove top bar with knob
GRUSB0415-06	- Put tension on the latch spring by compressing it with a flat-bladed screw driver. - Remove the latch hook. - Repeat for other side of tool.
GRUSB0415-05	- Latch spring should remain in the tool
GRUSB0415-04	- Lightly coat new latch hook with oil. - Put tension on the latch spring. - Insert new latch hook into slot. - Release tension on latch spring. - Repeat for other side of tool. - Reverse the above steps to reassemble the tool.
GRUSB0415-03	- Tighten the screws to 6Nm using a suitable torque wrench. - Dispose of old latch hooks.

SPECIAL TOOL WARRANTY

Terms of the Parts department Special Tool Warranty can be viewed and printed by following the path below:

- Go to TIS.
- Select "Tools and Equipment."
- Select "Special Tool Parts Warranty."