



## SERVICE ACTION: REPLACE BOLT FOR OIL RETURN LINE ON EXHAUST GAS TURBOCHARGER

During the assembly of the oil return line for the exhaust gas turbocharger, the oil return line was installed with a M6x12 bolt instead of a M6x14 bolt

### Affected Vehicles

This Service Action involves X2 M35i vehicles (358 units) produced from November 12, 2018 to January 21, 2019.

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in AIR, or the "Service Menu" of DCSnet (Dealer Communication System).

### Correction

Install the correct M6x14 bolt for the oil return line.

### Procedure

1. Remove the front underbody protection per Repair Instructions 51 47 490 – "Removing and installing/replacing underbody protection (front)."



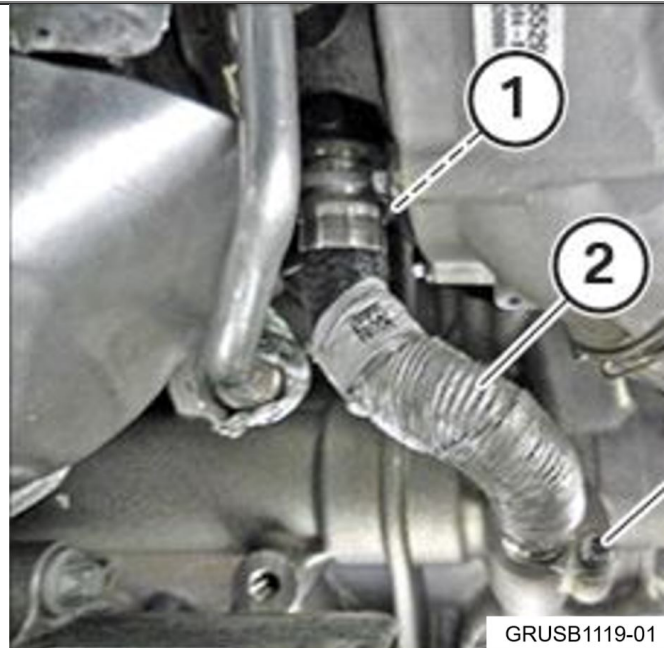
Warning: Hot surfaces danger of burning!

Work only on cooled-down components.

2. Remove upper oil return line bolt (1) on the turbocharger.



Note: Do not pull the oil return line (2) off the turbo. It is sufficient to only remove the original bolt and replace it with a new bolt.



3. Install the new M6x14 bolt and torque to 8 Nm.
4. Install the underbody protection per the repair instructions referenced in Step 1.

### Parts Information

Part Number	Description	Quantity
07 12 9 903 027	ISA screw	1

### Warranty Information

Reimbursement for this Service Action repair campaign will be via normal claim entry utilizing the following information:

<b>Defect Code:</b>	<b>0011190500</b>
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**Completion “before” the first vehicle delivery to a customer or the vehicle is already in the workshop**

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
00 67 837	3 FRU	Replace screw on oil return line for turbocharger

Or:

**The vehicle arrives at your center and this Service Action shows open (No other Main work will be performed/claimed during this workshop visit)**

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
00 67 248	5 FRU	Replace screw on oil return line for turbocharger