



VOLUNTARY EMISSIONS RECALL: 20E-A02 - REPLACE HIGH PRESSURE PUMP

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

For centers that qualify, this Recall repair is eligible to be performed via Mobile Assistance.

This Service Information Bulletin (Revision 1) replaces SI B13 03 20 **dated April 2020**.

What's New (Specific text highlighted):

- The Delivery Stop was Changed to an Emissions Recall

MODEL

G01 (X3 Sports Activity Vehicle)	G05 (X5 SAV)	G12 (7 Series Sedan)	G20 (3 Series Sedan)
G30 (5 Series Sedan)			

SITUATION

Due to an assembly error, the flange bolts for the high-pressure pump did not have the proper tightening torque applied.

AFFECTED VEHICLES

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

Only a few vehicles are affected. Please **do not over-order parts** for this repair.

PROCEDURE

1. Remove the high-pressure pump as per Repair Instruction 13 51 017 "Removing and installing high pressure pump".
2. For quality control purposes, capture a photo of the high-pressure pump gasket area as seen in the example below.



3. Email the photo with the VIN in the subject line to TAHDPDichtung@list.bmw.com. Do not wait for a response.

4. Install the new high-pressure pump as per Repair Instruction 13 51 017 "Removing and installing high pressure pump".

PARTS INFORMATION

Only use and invoice the part numbers below that apply.

Performing a part number look-up in ETK (EPC) by VIN or model in place of using/invoicing the following part numbers may result with the wrong part numbers being invoiced and installed, this could delay the payment of claim.

Please refer to the Parts Matrix for ordering procedure.

Part Number	Description	Quantity
13 51 8 631 642	High-pressure pump	1
11 12 8 638 246	Profile seal	1
13 51 7 632 572	Bolts	2

Refer to the ETK and the applicable repair instructions for one-time use fasteners and/or component information regarding additional or replacement screws, gaskets, and seals that need to be installed and claimed.

LABEL INSTRUCTIONS

After the vehicle has been repaired, obtain a label (SD 92-435) and with the indelible marker provided, legibly print the Recall name, Recall number, and dealer code (5 digits) on the "Emissions Recall Campaign Completed Label" (see illustration).

Peel the label from its backing and affix it to the right (passenger) rear side of the hood in the engine compartment, close to windshield.

For California centers only: It is required by the California Code of Regulations that an executed orange "Vehicle Emission Recall - Proof of Correction" certificate (SD92-084, refer to illustration above) be provided to each customer (for vehicles registered in the state of California), once the Recall on his or her vehicle has been completed.

WARRANTY INFORMATION

Reimbursement for this Recall will be via normal claim entry utilizing the applicable work package information below and the part numbers listed above:

Defect Code:	0013170300	Gx Replace high pressure pump
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Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop-

Work Pkg	Labor Operation	Description	Labor Allowance
# 1	00 69 562	Replace the high-pressure pump (Plus work)	Refer to AIR
		Capturing the required photo and sending	

And:	00 69 563	it attached to a VIN-specific emailing to TAHDPDichtung@list.bmw.com (Associated work)	2 FRU
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Or:

The vehicle arrives at your center and this Recall shows open (No other main work will be performed or claimed during this workshop visit)-

Work Pkg	Labor Operation	Description	Labor Allowance
# 2	00 69 058	Replace the high-pressure pump (Main work)	Refer to AIR
And:	00 69 563	Capturing the required photo and sending it attached to a VIN-specific emailing to TAHDPDichtung@list.bmw.com (Associated work)	2 FRU

Only one Main work flat rate labor operation code can be claimed per workshop visit.

Claim Repair Comments

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and the claim comments (For example: B13 03 20 WP 1).

And, as applicable:

Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)

This action repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement. Claim this item under the Defect Code noted above as follows:

Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI B01 29 16](#) for additional information.

QUESTIONS REGARDING THIS BULLETIN

Technical inquires	Submit feedback at the top of this bulletin
Warranty inquires	Submit an IDS ticket to the Warranty Department
Parts inquiries	Submit an IDS ticket to the Parts Department