



This Service Information Bulletin (Revision 3) replaces SI B16 01 21 **dated March 2021**.

What's New (Specific text highlighted):

- Information on retaining parts for warranty return

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

MODEL

E-Series	Model Description	Production Date
F97	X3 M Sports Activity Vehicle	March 3, 2021
G01	X3 Sports Activity Vehicle	March 3, 2021
G02	X4 Sports Activity Coupe	March 3, 2021

AFFECTED VEHICLES

Vehicles which require this Recall Campaign to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System), ISPA Next or Warranty Vehicle Inquiry.

SITUATION

BMW AG has issued a Voluntary Safety Recall (effective March 12, 2021) on a small number of Model Year 2021 BMW vehicles that were produced on March 3, 2021.

The fuel tank may not have been produced to specifications. Over time, and due to factors, such as certain driving conditions and road vibrations, this could lead to a fuel leak. Fuel, in the presence of an ignition source, could lead to a fire.

The Recall Notice and Q&A have been attached for further information.

CORRECTION

Replace the fuel tank.

PROCEDURE

Follow Repair Instruction **16 11 030 Removing and installing fuel tank (draw off without fuel and fill)**.

PARTS INFORMATION

Only use and invoice the part numbers below that apply.

Performing a part number look-up in ETK (EPC) by VIN or model in place of using/invoicing the following part numbers may result with the wrong part numbers being invoiced and installed, this could delay the payment of the claim.

Part Number	Description	Quantity
16 11 8481589	Plastic fuel tank (65 liters)	1
31 10 6760122	Hexagon bolt (M8X30-10.9-ZNS3)	4
07 12 9952119	Hose clamp (L42-48)	1
07 14 7204294	Hexagon nut with washer (M8-8.8-ZNS3)	1
07 14 9148299	Oval-head screw (M10X22)	1
33 32 6760340	Torx screw with washer (M12x127-10.9)	8
16 11 7216523	O-ring	1
33 12 7607158	Recessed nut repair kit (M39x1.5x20)	1
G01/G02 B46 Small parts of exhaust system		
18 30 5A09B63	V-clip (D = 80.0 mm), G01 B46	1
18 30 7525607	Hexagon nut (M8) G01 B46	1
07 11 9906089	Collar nut (M8-8-SC-ZNNIV) G01 B46	3
G01/G02 B58 Small parts of exhaust system		
18 30 8623284	Clamping collar (D=80.0 mm)	1

18 30 7525607	Hexagon nut (M8)	1
07 11 9906089	Collar nut (M8-8-SC-ZNNIV)	4
F97 Small parts of exhaust system		
18 30 8053348	Seal (D=70 mm)	2
18 30 7525607	Hexagon nut (M8)	6
07 11 9904024	Hexagon nut (M8-ZNS3)	4

Additionally, other small parts that are not specified above, such as one-time use screws, nuts and seals, which must be replaced according to the ISTA repair instructions/ETK, must be selected from the Electronic Parts Catalogue according to the respective vehicle type. Invoice these items under the special Defect Code for this repair.

Do Not scrap any fuel tanks that needed to be replaced for this recall. Your center will be contacted with specific instructions/shipping information to return the part for analysis.

Part Retention

The parts replaced to perform and submit for this Recall repair procedure are the property of BMW NA.

Used fuel tanks are classified as dangerous goods (DG) by the Department of Transportation (DOT), used fuel tanks require special preparation, packing and labeling for transport.

Your center is responsible for following all rules and regulations that apply to the proper documentation and shipping of dangerous goods (DG).

Your center can use the Labelmaster® Dangerous Goods Information System (DGIS) for proper shipping procedures and guidelines (additional information for the DGIS can be found in [SI B01 22 16](#)).

Any return requested Recall parts that are not received by the WPRC within 60 days of the claim credit date may be subject to debit.

WARRANTY INFORMATION

Reimbursement for this Recall will be via normal claim entry utilizing the applicable work package information below and the part numbers listed above that apply:

Defect Code:	0016610200	G01 G02 F97 Replacing fuel tank
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Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop

Work Pkg	Labor Operation	Description (Plus work)	Labor Allowance
# 1	00 70 820	Replace the fuel tank (includes extracting and topping up the fuel in the tank)	39 FRU (G01/G02) 44 FRU (F97)

Or:

The vehicle arrives at your center and this Recall shows open (No other Main work will be performed or claimed during this workshop visit)

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 2	00 70 285	Replace the fuel tank (includes extracting and topping up the fuel in the tank)	40 FRU (G02/G01-B46 AWD) 41 FRU (G01-B58/G01-B46 RWD) 45 FRU (F97)

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main flat rate labor operation can be claimed per workshop visit.

Claim Repair Comments

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and in the claim comments (For example: B16 01 21 WP 1), unless otherwise required by State law.

And, as applicable:

Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)

This Recall repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI B01 29 16](#) for additional information.

Reimbursement of Prior Customer-Pay Repairs (TREAD Act)

Based on the issue and the age of the Affected Vehicles being addressed by this Safety Recall Campaign, a reimbursement request for a qualifying prior customer-pay repair is not likely.

However, if you receive a reimbursement request from a customer for a prior repair that may qualify, please contact the Warranty department (include a legible copy of the invoice) through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections. The Warranty department will review and respond to your inquiry accordingly.

QUESTIONS REGARDING THIS BULLETIN

Technical inquiries	Submit feedback at the top of this bulletin
Warranty inquiries	Please contact the Warranty department by either using the Live Chat that's available in the Warranty Documentation Portal or through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections
Parts inquiries	Submit an IDS ticket to the Parts Department

Supporting Materials

[picture as pdf B160121_2021-F97-G01-02-FuelTank-FAQ-\(18Mar2021\).pdf](#)

[picture as pdf B160121 Recall Notice.pdf](#)