



Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

This Service Information bulletin replaces SI B17 04 18 dated October 2018

What's New:

- All Information has been updated.

MODEL

G12 (7)	G30 (5)
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AFFECTED VEHICLES

This Service Action involves Model Year 2019 BMW 5 and 7 Series vehicles that have been produced from September 13-14, 2018.

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

SITUATION

There is a possibility that the affected vehicles do not have the correct amount of coolant in the low-temperature coolant system.

CAUSE

Improper filling of the low temperature cooling system during vehicle assembly (factory fill).

CORRECTION

Bleed and if necessary top off the low temperature cooling system.

PROCEDURE

Follow the procedure outlined in Repair instruction REP 17 00 040 Bleed the cooling system and check for watertightness with the special tool (coolant circuit for low temperature).

WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

Defect Code:	0017900100	
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Completion "before" vehicle delivery to the customer or the vehicle is already in the workshop

Labor Operation:	Labor Allowance:	Description:
00 67 567	6 FRU	Bleeding the low-temperature cooling circuit (Plus work)

Or:

Completion after vehicle delivery to the customer (with no other Main work will be performed/claimed)

Labor Operation:	Labor Allowance:	Description:
00 67 053	8 FRU	Bleeding the low-temperature cooling circuit (Main work)

And:

Sublet – Bulk Materials

Sublet Code 4	Up to \$10.00	Reimbursement for the repair-related bulk materials (Do not use part numbers for claim submission)
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Sublet reimbursement calculation for claiming the applicable repair-related bulk materials (Bulk BMW Antifreeze/Coolant part number 82 14 1 467 704) is at the dealer net price for the “quantities used” plus your center’s handling.

Claim for the small amount that may be needed to top off with a “50/50 coolant/water solution.”

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

Posted: Friday, December 7, 2018