

**DELIVERY STOP: INSPECT NUTS ON CATALYTIC CONVERTER**

This Service Information Bulletin (Revision 2) replaces SI B18 02 20 **dated June 2020**.

**What's New** (Specific text highlighted):

- Warranty information updated

**MODEL**

E-Series	Model Description	Production Date
G05	X5 Sports Activity Vehicle	March 10, 2020 - June 1, 2020
G06	X6 Sports Activity Coupe	March 18, 2020 - June 1, 2020
G07	X7 Sports Activity Vehicle	March 23, 2020 - June 1, 2020

with B58 engine

**AFFECTED VEHICLES**

Affected vehicles which require this Campaign to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System), ISPA NEXT or Warranty Vehicle Inquiry.

**SITUATION**

BMW AG has issued a Delivery Stop (effective June 23, 2020) on certain Model Year 2020 BMW vehicles that were produced between March 10, 2020 and June 1, 2020.

**Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.**

The nuts holding the catalytic converter to a bracket in the engine compartment may become loose. Over time, this may lead to damage to the exhaust system.

**CAUSE**

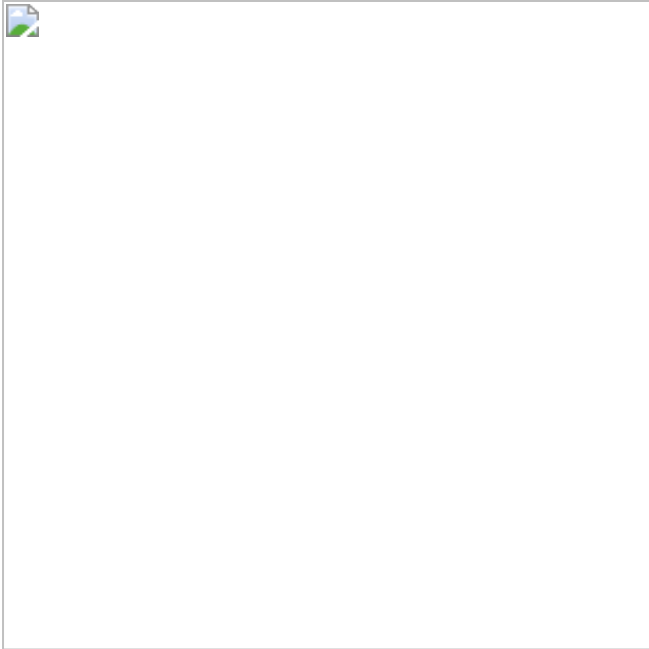
The nuts on the catalytic converter bracket in the engine compartment have been incorrectly torqued (19 Nm instead of 28 Nm).

**CORRECTION**

Check which type of nuts (1) are present on the holder of the catalytic converter and, if necessary, tighten the nuts to proper specification.

**PROCEDURE**

**Visually check which type of nuts are on the holder of the catalytic converter (1).**



1



2

If galvanized nuts (1) are installed, no further repairs are necessary.

If copper nuts (2) are installed, remove the air filter housing as described in the Repair Instruction RA 13 71 000 Remove and install intake silencer housing to access the nuts.

Tighten the existing copper nuts to 28 Nm.

- Do not replace the copper nuts

Reinstall the air filter housing.

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## WARRANTY INFORMATION

Reimbursement for this Action will be via normal claim entry utilizing the applicable work package information below that applies:

<b>Defect Code:</b>	<b>0018790100</b>
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Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop

Work Pkg	Labor Operation	Description (Plus work)	Labor Allowance
# 1	00 69 737	Check the catalytic converter screw connection close to the motor ( <b>galvanized nuts installed, no repair is necessary</b> )	3 FRU
Or:			
# 2	00 69 738	Check and tighten the catalytic converter screw connection close to the motor ( <b>copper nuts installed, re-tighten the copper nuts to 28 Nm</b> )	4 FRU

Or:

The vehicle arrives at your center and this Action shows open (No other main work will be performed or claimed during this workshop visit)

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 3	00 69 212	Check the catalytic converter screw connection close to the motor ( <b>galvanized nuts installed, no repair is necessary</b> )	5 FRU
Or:			
# 4	00 69 213	Check and tighten the catalytic	5 FRU

	converter screw connection close to the motor <b>(copper nuts installed, re-tighten the copper nuts to 28 Nm)</b>	
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Only one of the flat rate labor operation codes listed above can be used for claim submission/reimbursement purposes. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

### **Claim Repair Comments**

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and the claim comments (For example: B18 02 20 WP 1), unless otherwise required by State law.