



Service Action: PVC Weld Seam Beneath Luggage Compartment

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

MODEL

G30 (5 Series)

AFFECTED VEHICLES

This Service Action involves 5 Series vehicles produced on February 14, 2017 and February 15, 2017.

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

SITUATION

Possible water leakage into luggage compartment through PVC weld on floor.

CAUSE

Improperly applied PVC weld on underside of vehicle, beneath luggage compartment. Drag

CORRECTION

Repair PVC weld seam.

PROCEDURE

For affected vehicles:



1. Raise the vehicle on a lift.
2. Identify the critical area to be repaired as indicated.



3. Seal the existing seam.

4. Apply sealant generously over the critical area and be certain to

spread it as shown.



PARTS INFORMATION

Part Number	Description	Quantity
83 42 2 409 985	Seam Sealing, Spreadable (300ml)	As needed

One container is sufficient for approx. 5 vehicles.

WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entryDrag utilizing the following information:

Defect Code:	0041810100	
Labor Operation:	Labor Allowance:	Description:
00 64 949	3 FRU	Repair the PVC seam at the rear of the luggage compartment floor (Plus work)

And:

Sublet – Bulk Materials

Sublet Code 4	Up to \$3.00	Reimbursement for the repair-related bulk materials (BMW part number, please do not use the part number for claim submission)
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Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.