



MODEL

G01 (X3) up to and including November 13, 2017		
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SITUATION

After removal of the transportation protective foil (Bodyguard), adhesive residue remains on the rear spoiler reinforcement piece as seen below.



CAUSE

The transportation protective foil (Bodyguard) extends too far onto the plastic lower spoiler reinforcement piece.

As of November 14, 2017, a change was implemented to ensure the protective foil (Bodyguard) will not come into contact with the spoiler reinforcement piece.

CORRECTION

For the affected vehicles, replace the rear lower spoiler reinforcement piece.



Note: No paint/refinish work is required in replacing the rear lower spoiler reinforcement piece.

PROCEDURE

Replace the lower section of the rear spoiler, following repair instruction **REP 51 71 417**.

PARTS INFORMATION

Part Number	Description	Quantity

51 62 7 424 400	Reinforcement rear spoiler	1
64 50 9 123 157	Self-locking hex nut	2

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	5171083200	
Labor Operation:	Labor Allowance:	Description:
51 71 417	Refer to KSD2	Replacing lower section of rear spoiler (Main work)
Or:		
51 71 917	Refer to KSD2	Replacing lower section of rear spoiler (Plus work)

If you are using a Main labor code for another repair, use the Plus code labor operation 51 71 917 instead of 51 71 417.

Note: Aftersales Area Manager (AAM) "Field Authorization" (FAS) is **not** required.