



MODEL

F48 X1 (xDrive 28i)	Produced to March 30, 2015
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SITUATION

Customer can see a crease in the upper steering column joint trim, especially when moved into the lower position.


CAUSE

Tensioning of the upper steering column joint trim

CORRECTION

Replace joint trim.

PROCEDURE

	<div>1. Confirm the upper joint trim is creasing.</div> <div>2. Use Repair Instruction 32 31 003 to replace the steering column joint trim.</div>
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PARTS INFORMATION

Part Number	Description	Quantity
51 45 9 292 193	Joint cover, steering column, upper	1

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	61 30 51 41 00	
Labor Operation:	Labor Allowance:	Description:
32 31 004	Refer to KSD2	Removing and installing or replacing upper section of steering column joint trim panel (Main work)
OR:		
32 31 504	Refer to KSD2	Removing and installing or replacing upper

		section of steering column joint trim panel (Plus work)
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If you are using a Main labor code for another repair, use the Plus code labor operation 32 31 504 instead.