



This Service Information Bulletin (Revision 3) replaces SI B51 05 22 **dated May 2022**.

What's New (Specific text highlighted):

- Procedure
- Parts

MODEL

E-Series	Model Description	Production Date
F97	X3 M Sports Activity Vehicle	March 2, 2022 – March 8, 2022
F98	X4 M Sports Activity Coupe	March 2, 2022 – March 8, 2022
G01	X3 Sports Activity Vehicle	March 1, 2022 – March 8, 2022

AFFECTED VEHICLES

Vehicles which require this Campaign to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System), ISPA Next or Warranty Vehicle Inquiry.

SITUATION

BMW AG has issued a Delivery Stop (effective March 28, 2022) on certain Model Year 2022 BMW vehicles that were produced between March 1, 2022 and March 8, 2022 because the torsion struts may not have been installed at the plant.

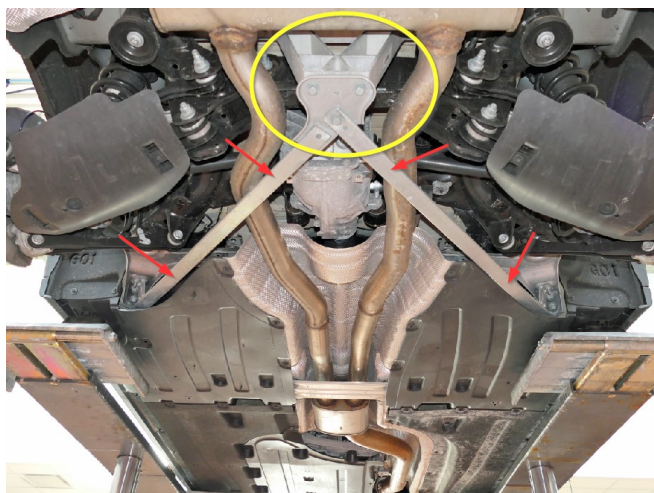
Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.

CORRECTION

Check and install the torsion struts if not installed.

PROCEDURE

1. Inspect the vehicle underbody for the presence of the torsion struts (circles/arrows below). If the torsion struts are not installed, continue to step 2. Otherwise, no additional correction is necessary.



2. Install the torsion struts. Repair instructions can be found within ISTA REP 18 00 018 "Remove and install complete exhaust system".

Note: The tightening torque for the mounting block to the body (component in the yellow circle above) is 56 Nm.

Caution: On plug-in hybrid vehicles, the mounting block is always installed at the factory. Only the torsion struts have to be retrofitted here if not installed.

PARTS INFORMATION

When applicable, only use and invoice the specific part numbers listed below that apply.

Important:

It is always necessary to enter the vehicle identification number (VIN) in the EPC order to obtain the correct part number for the respective vehicle.

The part numbers listed below may vary in the quantity of parts required depending on the derivative.

Part Number	Description	Quantity
51 61 7391463	Torsion link, rear left	1
51 61 7391464	Torsion link, rear right	1
07 11 9903813	Hex bolt with washer (M10x30-U1-10.9)	4
07 14 7413212	Combination Allen bolt (M12x40x1,5 10.9)	7
07 12 9908668	Hex nut (M8)	2
51 61 7391460	Mounting bracket	1

CLAIM INFORMATION

Reimbursement for this Action will be via normal claim entry utilizing the applicable work package information below and when required, the part numbers listed above that apply.

Defect Code:	0051420500	---
---------------------	-------------------	-----

Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop

Work Pkg	Labor Operation	Description (Plus work)	Labor Allowance
# 1	00 72 629	Checking for installation of torsion strut (No retrofit is necessary)	3 FRU
Or:	Or:		
# 2	00 72 628	Retrofitting torsion struts and mounting block	7 FRU

Or:

The vehicle arrives at your center and this Action shows open (No other Main work will be performed or claimed during this workshop visit)

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 3	00 72 102	Checking for installation of torsion strut (No retrofit is necessary)	5 FRU
Or:	Or:		
# 4	00 72 101	Retrofitting torsion struts and mounting block	8 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Claim Repair Comments

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and the claim comments (For example: B51 05 22 WP 1), unless otherwise required by State law.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topics of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department