

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

MODEL

I15 (I8 Roadster)	
Produced from 3/6/2018 to 6/7/2018	

AFFECTED VEHICLES

This Service Action involves 136 I15s (I8 Roadster) produced from 3/6/2018 to 6/7/2018.

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

SITUATION

The rear window trim can gradually become detached, especially in high temperatures.



CAUSE

The window trim does not mount securely.

CORRECTION

Replace both rear side window trim panels with updated parts.

PROCEDURE

	1. Apply masking tape to the areas around the window trim to ensure the paint is not damaged during repair.
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GRUSB5118-138	
GRUSB5118-139	2. Using a suitable trim removal tool, unclip the window trim. Start at the front and move towards the rear.
	3. Install the replacement trim starting from the rear and moving towards the front.
	4. Perform this procedure on both sides of the vehicle.
	5. Remove the masking tape and verify that both sides of the trim are correctly installed.

PARTS INFORMATION

Part Number	Description	Quantity
51 44 2 641 565	Shaft cover of left C-pillar trim panel	1
51 44 2 641 566	Shaft cover of right C-pillar trim panel	1

WARRANTY INFORMATION

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Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

Defect Code:	0051360400	

Completion "before" vehicle delivery to the customer or the vehicle is already in the workshop

Labor Operation:	Labor Allowance:	Description:
00 66 736	3 FRU	Replacing shaft cover of C-pillar on left and right (Plus work)

Or:

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Completion after vehicle delivery to the customer (with no other Main work claimed)

Labor Operation:	Labor Allowance:	Description:
00 66 145		Replacing shaft cover of C-pillar on left and right (Main work)