



MODEL

E-Series	Model Description
G05	X5 Sports Activity Vehicle
G07	X7 Sports Activity Vehicle

SITUATION

A wind noise from the windshield area is present while driving, caused by a separation of the windshield side trim (circled) on one or both sides.



CAUSE

Improper bonding of the side windshield trim during production.

CORRECTION

Replace one or both sides of the windshield trim.

PROCEDURE

For vehicles affected by the situation shown above:

Replace the affected side window trim following repair instructions REP 51 31 030 **“Removing and installing/replacing the gutter strip on the windshield on the left or right”**.

PARTS INFORMATION

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in either ETK or AIR which takes into account specific equipment and/or options.

Part Number	Description	Quantity
Refer to ETK/AIR	Drip moulding, left	1

And/or:		
Refer to ETK/AIR	Drip moulding, right	1
And:		
51 31 7437711	Clip, drip moulding	10 or 20

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	5131043700	Gutter strip (A-pillar) Loose
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Both sides require replacement:		
Labor Operation	Description	Labor Allowance
51 31 031	Removing and attaching/replacing both gutter strips on windshield (Main work)	Refer to AIR
Or:		
51 31 531	Removing and attaching/replacing both gutter strips on windshield (Plus work)	Refer to AIR

If you are using a Main labor code for another repair, use the Plus code labor operation 51 31 531 instead of 51 31 031.

One side requires replacement:		
Labor Operation	Description	Labor Allowance
51 31 030	Removing and installing/replacing the gutter strip on the windshield on the left or right (Main work)	Refer to AIR
Or:		
51 31 530	Removing and installing/replacing the gutter strip on the windshield on the left or right (Plus work)	Refer to AIR

If you are using a Main labor code for another repair, use the Plus code labor operation 51 31 530 instead of 51 31 030.

Refer to AIR for the corresponding flat rate unit (FRU) allowances.