



## MODEL

i12 (i8)

## SITUATION

The steering column stalk switch for the turn signal sticks when actuating “headlight flasher” mode.

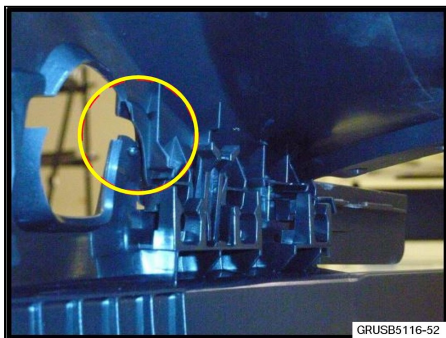
## CAUSE

Interference fit between stalk switch and upper steering column shroud.

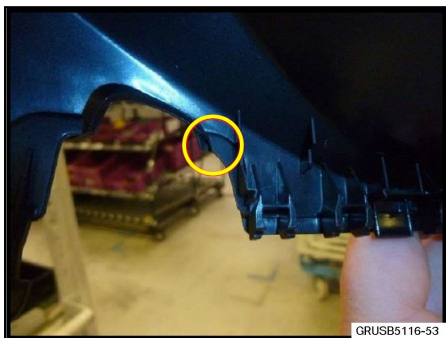
## CORRECTION

Modify steering column shroud.

## PROCEDURE



1. Disassemble upper steering column shroud.  
See “RA 32 31 003 Removing and installing/replacing upper section of steering column shroud”



2. On the steering column shroud, rework the marked area.

Modify the marked area (approximately 5 x 5 mm) to look like the photo. Deburr and clean the worked location after material removal.



3. Reinstall the upper steering column shroud again and check that the gap to the lower steering column shroud is correct
4. Perform a functional check and ensure freedom of movement of the steering column stalk.

## WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>61 30 51 41 00</b>	

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
32 31 004	Refer to KSD	Removing and installing or replacing upper steering column trim (Main work).
And:		
32 99 000	1 FRU	Work time to rework column trim

If you are using a Main labor code for another repair, use the Plus code labor operation 32 31 504 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowances.

Work time labor operation code 32 99 000 is not considered a Main labor operation. Also, since the “work time” FRU allowance to be claimed is specified, a separate punch time is not required.