



MODEL

I8 (I12)

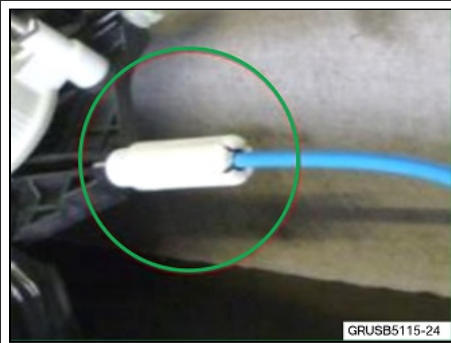
SITUATION

A loud cracking noise from the front door power window regulator occurs when opening or closing the right side or left side window.

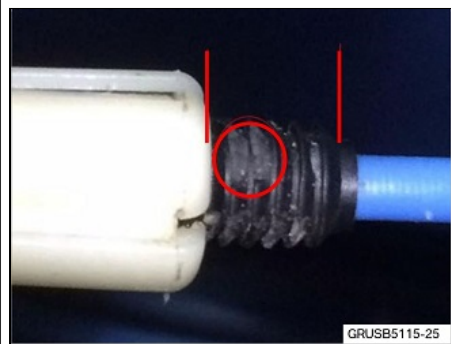
CAUSE

Faulty power window regulator

PROCEDURE



Inspect the cable housing of the front power window regulators. The picture shows a good cable housing. No black bushing is showing outside of the cable white housing.



If the inspection of the cables shows damage to the black bushing, and it is extended out of the white cable housing, then replace the affected window regulator.

Refer to ISTA repair instructions 51 33 000 Remove and install/replace the power window regulator in the left or right front door.

PARTS INFORMATION

Part Number	Description	Quantity
51 33 7 401 657	Window lifter without motor, front left	1
51 33 7 401 658	Window lifter without motor, front right	1

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks or the BMW Certified Pre-Owned Program.

Defect Code:	51 33 16 39 00	
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Repairing One Side

Labor Operation:	Labor Allowance:	Description:
51 33 003	Refer to KSD2	Replacing electrical window regulator in left or right front door

If you are using a Main labor code for another repair, use the Plus code labor operation 51 33 503 instead.

Repairing Both Sides

51 33 004	Refer to KSD2	Replacing electrical window regulators in both front doors
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If you are using a Main labor code for another repair, use the Plus code labor operation 51 33 504 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowances.