



### MODEL

I15 (I8 Roadster)

### SITUATION

There is a groaning noise from the A pillar area when opening or closing the doors.

### CAUSE

The A pillar seal is sticking to the door in the area shown below.



### CORRECTION

Condition the A pillar seals on both sides of the vehicle.

### PROCEDURE

For conditions similar to those described:

1. Clean the A pillar seals in the affected areas using only warm water and a lint free cloth.
2. Apply Gummi-Pflege rubber care fluid, PN 83 19 2 449 390 to the affected areas of the seals on both sides of the vehicle.
3. Retest to ensure that no noise is present.

### PARTS INFORMATION

Part Number	Description	Quantity
83 19 2 449 390	Gummi-Pflege rubber care fluid 75ml	As needed

### WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>5176033900</b>	
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
51 99 000	3 FRU	Work time to clean and lubricate seals on both sides of the vehicle(Main work)
Or:		

51 99 000	2 FRU	Work time to clean and lubricate seals on both sides of the vehicle (Plus work)
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And:

Sublet – Bulk Material

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for the repair-related bulk material (BMW part number, please do not use the part number for claim submission)
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Sublet reimbursement calculation for claiming the “used quantity” of repair-related bulk material (BMW part number) is at dealer net plus your center’s handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.