



### MODEL

I15 (I8 Roadster)

### SITUATION

There is a groaning noise coming from the interior door grab handle when opening or closing the door.

### CAUSE

Improper torque of the interior grab handle screws.

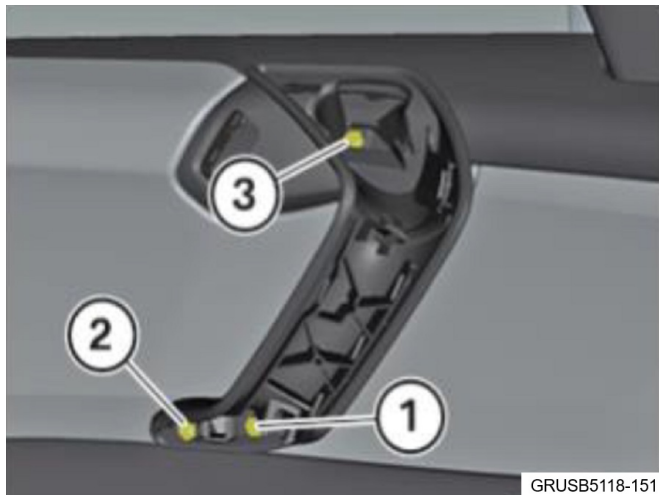
### CORRECTION

Re-torque the interior grab handle screws to 3Nm.

### PROCEDURE

For conditions similar to those described:

For the affected door, remove the door grab handle cover following REP 51 41 017 "Removing and installing or replacing cover on door handle, front left or right".



Loosen and re torque all 3 grab handle screws exactly to 3 Nm.

Ensure that no noise is present. If no noise is present, completely reassemble the vehicle.

### PARTS INFORMATION

No parts are required for this repair.

### WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>5141033700</b>	
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Repairing One Side

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
51 41 017	Refer to KSD2/AIR	Removing and installing or replacing cover on door handle, front left or right (Main work)

Or:		
51 41 517	Refer to KSD2/AIR	Removing and installing or replacing cover on door handle, front left or right (Plus work)
And:		
51 00 001	1 FRU	Work time to loosen and re-torque grab handle screws

Or:

Repairing Both Sides

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
51 41 017	Refer to KSD2/AIR	Removing and installing or replacing cover on door handle, front left or right (Main work)
Or:		
51 41 517	Refer to KSD2/AIR	Removing and installing or replacing cover on door handle, front left or right (Plus work)
And:		
51 99 000	1 FRU	Work time for removing and installing or replacing cover on door handle on the other side
And:		
51 00 001	2 FRU	Work time to loosen and re-torque grab handle screws on both sides

If you are using a Main labor code for another repair, use the Plus code labor operation 51 41 517 instead of 51 41 017.

Refer to KSD2/AIR for the corresponding flat rate unit (FRU) allowance.

Work time labor operation codes 51 00 001 and 51 99 000 are not considered a Main labor operations. Also, since the "work time" FRU allowances to be claimed are specified, separate punch times are not required. However, they still require an explanation on the repair order and in the claim comments section.