



MODEL

I15 (I8 Roadster)
Produced up to 10/2018

SITUATION

The rear section of the inner door weather strip may be separating at the bonded seam.

CAUSE

Insufficient bonding at the inner door weather strip seam.

CORRECTION

Inspect and replace the affected inner door weather stripping on one or both sides, using improved parts listed in this bulletin.

PROCEDURE



If the weather strip has visible separation at the glued area as shown to the left, it will require replacement.

Following repair instructions REP 51 21 330 "Removing and installing/replacing the weather strip on the inside of the front door", replace any damaged weather stripping.

PARTS INFORMATION

Not all vehicles will require both seals. An inspection is required before replacement.

Part Number	Description	Quantity
51 33 7 457 961	Window cavity seal rear, left	1
51 33 7 457 962	Window cavity seal rear, right	1
83 19 0 417 324	Cleaner R2 (500ML)	Sublet

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	5121083200	
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Repairing one side

Labor Operation:	Labor Allowance:	Description:
51 21 330	Refer to AIR/KSD2	Removing and installing/replacing the weather strip for the inside front door (Main work)
Or:		
51 21 829	Refer to AIR/KSD2	Removing and installing/replacing the weather strip for the inside front door (Plus work)

If you are using a Main labor code for another repair, use the Plus code labor operation 51 21 829 instead of 51 21 330.

Or:

Repairing both sides

Labor Operation:	Labor Allowance:	Description:
51 21 331	Refer to AIR/KSD2	Removing and installing/replacing the weather strip for the inside both front doors (Main work)
Or:		
51 21 881	Refer to AIR/KSD2	Removing and installing/replacing the weather strip for the inside both front doors (Plus work)

If you are using a Main labor code for another repair, use the Plus code labor operation 51 21 881 instead of 51 21 331.

And:

Sublet – Bulk Materials

Sublet Code 4	Up to \$2.00	Reimbursement for the repair-related bulk materials (Do not use part numbers for claim submission)
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Sublet reimbursement for the applicable repair-related bulk material (BMW part number), the “used quantity” plus your center’s handling.

Itemize this sublet amount on the repair order and in claim comment section.