

**MODEL**

I12 (i8 Coupe)

I15 (i8 Roadster)

**SITUATION**

A groaning or creaking noise may be heard when getting into and out of the vehicle. This can occur if the driver or passenger leans on the sill trim for support.

**CAUSE**

The pressure exerted on the sill trim can result in a groaning noise at the contact points between the vehicle body and the ribs on the sill trim.

**CORRECTION**

Apply sections of self-adhesive felt strip to the side sill and the door sill cover strip.

**PROCEDURE**

Refer to Attachment B51 28 18 I8 Door sill noises.

**PARTS INFORMATION**

Part Number	Description	Quantity
54 13 7 181 349	Felt strip	As needed

**WARRANTY INFORMATION**

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>5147193900</b>	
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Performing the repair on one side

Labor Operation:	Labor Allowance:	Description:
51 47 065	Refer to AIR/KSD2	Removing and installing/replacing cover at front left or right entrance (Main work)
Or:		
51 47 565	Refer to AIR/KSD2	Removing and installing/replacing cover at front left or right entrance (Plus work)
And:		
51 00 001	1 FRU	Work time to insulate side sill trim on one side

If you are using a Main labor code for another repair, use the Plus code labor operation 51 47 565 instead of 51 47 065.

Or:

Performing the repair on both sides of the vehicle:

Labor Operation:	Labor Allowance:	Description:
51 47 070	Refer to AIR/KSD2	Removing and installing/replacing both rocker panel trims, front (Main work)
Or:		
51 47 570	Refer to AIR/KSD2	Removing and installing/replacing both rocker panel trims, front (Plus work)
And:		
51 00 001	2 FRU	Work time to insulate the side sill trim on both sides

If you are using a Main labor code for another repair, use the Plus code labor operation 51 47 570 instead of 51 47 070.

Refer to KSD2/AIR for the corresponding flat rate unit (FRU) allowances.

Work time labor operation code 51 00 001 is not considered a Main labor operation. Also, since the “work time” FRU allowance to be claimed is specified, a separate punch time is not required. However, it still requires an explanation on the repair order and in the claim comments section.

And:

Sublet – Bulk Materials

<b>Sublet Code 4</b>	See the sublet reimbursement calculations below	Reimbursement for the repair-related bulk material (Do not use part numbers for claim submission)
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Sublet reimbursement calculation for claiming the applicable repair-related bulk material (BMW part numbers) is at the dealer net price for the “quantity used” plus your center’s handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

[B51 28 18 1 i8 door sill noises.pdf](#)