

**MODEL**

I15 (I8 Roadster)

Produced up to 8/2018

SITUATION

With the front window(s) lowered, there is a rattle present when closing the door.

CAUSE

The window guide allows for excessive vibration with the window lowered.

CORRECTION

Install an updated window guide on the affected door. Updated window guides can be identified by flocking material on the guide, whereas older style guides are made completely of rubber.

PROCEDURE

Install updated window guide(s) in the affected door. Refer to the attachment below:

B51 35 18 attachment

PARTS INFORMATION

Part Number	Description	Quantity
51 33 8 494 503	Window guide, left	1
51 33 8 494 504	Window guide, right	1

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	5133900100	
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Repairing One Side

Labor Operation:	Labor Allowance:	Description:
00 67 158	6 FRU	left or right
Or:		
00 67 723	5 FRU	left or right

Repairing Both Sides

Or:		
00 67 159	11 FRU	both
Or:		
00 67 724	9 FRU	both

