



DELIVERY STOP AND RECALL 19V-135: 2ND ROW SEAT CONNECTION
(Option 4U5)

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

This Service Information bulletin replaces SI B52 01 19 dated March 2019

What's New:

- Affected vehicles section
- Procedure section, special tool part number added

Situation

BMW of North America, LLC is conducting a Voluntary Safety Recall (effective February 27, 2019) on certain Model Year 2019 BMW X7 SAV vehicles that have been produced from October 30, 2018 through January 10, 2019. The attachment bolts for the adapter of the 2nd row business lounge seats may not have been fastened correctly.

Affected Vehicles



Approximately 5 vehicles are affected by this delivery stop/recall.

Vehicles which require this Recall Campaign to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with ISPA NEXT and is identified with the description: **0052850100** B520119 Recall: 2nd Row Seat Connection (Option 4U5).

Cause

Insufficient torque may have been used when tightening the seat attachment bolts for the 2nd row business lounge seats

Correction

Replace bolts for second row business lounge seats, both on left (Driver) and right (Passenger) sides.

Procedure



Note: The bolts for the second row business lounge seats, both on left (Driver) and right (Passenger) need to be replaced!

Move either of the second row seats fully rearward, and then raise the seat fully to its highest position as shown here (up and back).

This seat position provides clear access to the front bolts.



GRUSB5219-01



GRUSB5219-02

Remove the seat rail trim cover from the front seat rail.



GRUSB5219-03

Remove bolts 1 and 2 with the Wheel Lock Removal kit, special tool 0 495 223 (36 1 325), Socket # 32.

Socket #32 is also available separately in Electronic Parts Catalogue, Part Number 36 13 6 765 545.



Note: Replace the bolts (Collar bolt M10 X 28).

Torque the M10 bolts to 42 Nm.

Install the seat rail trim cover in the front.



Move the seat fully forwards and keep the seat at its highest position (up and front) to gain access to the rear bolts.



Remove seat rail trim covers from the rear of the seat rails.



Remove bolts 3 and 4 with the Wheel Lock Removal kit, special tool 0 495 223 (36 1 325), Socket # 32.

Socket #32 is also available separately in Electronic Parts Catalogue, part number 36 13 6 765 545.



Note: Replace bolts (Collar bolt M10 X 28)

Torque the M10 bolts to 42 Nm.

- Install seat rail trim covers to the rear seat rails
- Move the seat to a central position
- Repeat the procedure for the seat on the opposite side of the vehicle.

Parts Information

Part Number	Description	Quantity
07 14 7 941 263	Collar bolt (M10 X 28)	8

Warranty Information

Reimbursement for this Recall will be via normal claim entry utilizing the following information:

Defect Code:	0052850100	Replace the screw connection of a second row seat
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Completion “before” the first vehicle delivery to a customer or the vehicle is already in the workshop

Labor Operation:	Labor Allowance:	Description:
00 67 845	5 FRU	Replace the screw connection of the seat in the second row of seats (option code 4U5) (Plus work)

Or:

Completion after vehicle delivery to the customer (with no other Main work will be performed/claimed)

Labor Operation:	Labor Allowance:	Description:
00 67 254	7 FRU	Replace the screw connection of the seat in the second row of seats (option code 4U5) (Main Work)

Supporting Materials

[picture as pdf B520119 Recall Notice.pdf](#)