

**What's New:**

- Correction section added
- Parts Information updated with new grease (Lubricating Grease NBU 12K (100g))
- Warranty Information updated with new grease (Lubricating Grease NBU 12K (100g))
- Attachment updated with new grease (Lubricating Grease NBU 12K (100g))
- Warranty Information section content updated

MODEL

F25 (X3)	F15 (X5)	F16 (X6)	I01 (i3)
I12 (i8)	Produced from June 30, 2013		

SITUATION

There is a grating or scraping noise when the steering wheel is turned. The noise comes from the steering column switch cluster (SZL), coil spring or steering wheel.

CAUSE

When the steering wheel is turned, the connection between the steering wheel and the steering column switch cluster causes torsional stress, which creates a noise in the coil spring cassette.

CORRECTION

- F25 (X3), F15 (X5), F16 (X6) and I12 (i8) – Install Teflon tape and grease SZL as needed
- I01 (i3) – Check and replace the SZL as needed


PROCEDURE

Refer to the attached procedure

PARTS INFORMATION

Part Number	Description	Quantity
Refer to ETK	Coil Spring Cartridge	1
07 12 9 908 720	Torx Bolt	4

Bulk Materials

Part Number	Description	Quantity
 83 23 9 407 810	Lubricating Grease NBU 12K (100g)	Sublet
Locally sourced	PTFE or Teflon® tape	Sublet

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	6112553900	
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UPDATE! F15 (X5), F16 (X6) F25 (X3) and I12 (i8)

Labor Operation:	Labor Allowance:	Description:
61 31 008	Refer to KSD2	Removing and installing (or replacing without Vehicle Test as outlined in the attachment) the steering column switch cluster (Main work)
Or:		
61 31 508	Refer to KSD2	Removing and installing (or replacing without Vehicle Test as outlined in the attachment) the steering column switch cluster (Plus work)
And:		
61 99 000	2 FRU	Work time to install tape on the steering wheel and, if necessary, lube the SZL

If you are using a Main labor code for another repair, use the Plus code labor operation 61 31 508 instead of 61 31 008.

Work time labor operation code 61 99 000 is not considered a Main labor operation. Also, since the "work time" FRU allowance to be claimed is specified, a separate punch time is not required

And:

Sublet Code 4	\$2.00	UPDATE! Reimbursement for the used quantity of Grease (Lubricating Grease NBU 12K (3.52oz)) and PTFE or Teflon® tape. Please do not use the "grease" part number for claim submission.
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Or, for the:

UPDATE! I01 (i3)

Labor Operation:	Labor Allowance:	Description:
61 31 008	Refer to KSD2	Replacing (without Vehicle Test) the steering column switch cluster (Main work)
Or:		
61 31 508	Refer to KSD2	Replacing (without Vehicle Test) the steering column switch cluster (Plus work)

If you are using a Main labor code for another repair, use the Plus code labor operation 61 31 508 instead of 61 31 008

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance.

Thursday, September 21, 2017

ATTACHMENTS

View PDF attachment [B611915 Attachment](#).