



EXCESSIVE CONDENSATION IN HEADLIGHT

MODEL

E-Series	Model Description	Production Date
G22	4 Series Coupe	Before March, 2022
G23	4 Series Convertible	Before March, 2022
G26	4 Series Gran Coupe	Before March, 2022
G80	M3 Sedan	Before March, 2022
G82	M4 Coupe	Before March, 2022

SITUATION

Excessive condensation has collected in one or both headlights.

Note: Familiarize yourself with SI B63 05 16 first. Condensation may be a normal characteristic of the headlight during certain environmental conditions.

Do not make repairs to vehicles which do not have excessive condensation per [SI B63 05 16](#).

CAUSE

The headlight vents may allow excessive moisture to enter the headlight.

CORRECTION

Replace both headlight **vents** using the updated parts.

PROCEDURE

1. Remove the wheel arch trim from both sides of the vehicle following ISTA repair instructions **51 71 038** “Removing and installing front left or right wheel arch cover (front section)”.



2. Using a suitable tool, remove the outer covers from each headlight.



3. Install the updated vents on both sides.

Note: The updated vent is notched to align with a rib on the headlight. Ensure the vent is aligned and fully seated onto the headlight.

Each headlight vent is side specific and marked by L (left) and R (right).

4. Allow the headlight to dry naturally over time.

PARTS INFORMATION

Part Number	Description	Quantity
63 11 5 A63 7B1	Grommet left	1
63 11 5 A63 7B2	Grommet right	1

CLAIM INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	6312365000	Headlight fitting Water ingress / condensate
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Refer to AIR for the corresponding flat rate unit (FRU) allowance.

Labor Operation	Description	Labor Allowance
51 71 038	Removing and installing/replacing wheel arch cover, front left or right (Main work)	Refer to AIR
Or:		
51 71 538	Removing and installing/replacing wheel arch cover, front left or right (Plus work)	Refer to AIR
And:		
51 99 000	Work time for removing and installing/replacing wheel arch cover, front on the other side (Associated work)	4 FRU
And:		
63 99 000	Work time to install updated headlight vents on both sides	2 FRU

If you are using a Main labor code for another repair, use the Plus code labor operation 51 71 538 instead of 51 71 038.

Work time labor operation codes 51 99 000 and 63 99 000 are not considered Main labor operations.

Based on which one applies to your center, please refer to [SI B01 01 20](#) or [B01 07 20](#) for the applicable procedure for documenting, claiming, and explaining, on the RO and in the claim comments, your diagnosis work time (WT), job/repair work time (WT), and the vehicle repairs your center performed, unless otherwise required by State law.

QUESTIONS REGARDING THIS BULLETIN

Technical inquiries	Submit feedback at the top of this bulletin
Warranty inquiries	Please contact the Warranty department by either using the Live Chat that's available in the Warranty Documentation Portal or through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections
Parts inquiries	Submit an IDS ticket to the Parts Department