



## MODEL

G01 (X3)
Produced from 8/1/2017-12/21/2018

## SITUATION

Cracks may be present in the rear lights mounted to the tailgate.

## CAUSE

Stress caused by an additional mounting bracket.

## CORRECTION

Replace cracked rear lights with modified installation instructions.

## PROCEDURE

Replace one or both cracked rear lights following repair instructions REP 63 21 285 "Remove and install both rear lights of tailgate". Only replace a rear light if it is cracked.

During installation, do not re-install the lower mounting bracket shown below. This will reduce the stress that is causing the cracks to occur.



## PARTS INFORMATION

Only replace the light if it is cracked

Part Number	Description	Quantity
Refer to ETK	Rear light in trunk lid, left	1 if needed
Refer to ETK	Rear light in trunk lid, right	1 if needed

## WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>6321150700</b>	
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Replacing the “left” rear light and remove the bracket on the “right” rear

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
63 21 280	Refer to AIR/KSD2	<b>left</b>
Or:		
63 21 780	Refer to AIR/KSD2	<b>left</b>
And:		
63 00 009	1 FRU	<b>right</b>

If you are using a Main labor code for another repair, use the Plus code labor operation 63 21 780 instead of 63 21 280.

Or:

Replacing the “right” rear light and remove the bracket on the “left” rear

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
63 21 282	Refer to AIR/KSD2	<b>right</b>
Or:		
63 21 782	Refer to AIR/KSD2	<b>right</b>
And:		
63 00 009	1 FRU	<b>left</b>

If you are using a Main labor code for another repair, use the Plus code labor operation 63 21 782 instead of 63 21 282.

Work time labor operation code 63 00 009 is not considered a Main labor operation. Also, since the “work time” FRU allowance to be claimed is specified, a separate punch time is not required. However, it still requires an explanation on the repair order and in the claim comments section.

Or:

Replacing “both” rear lights without the mounting brackets

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
63 21 286	Refer to KSD2/AIR	<b>both</b>
Or:		
63 21 786	Refer to KSD2/AIR	<b>both</b>

If you are using a Main labor code for another repair, use the Plus code labor operation 63 21 786 instead of 63 21 286.

Refer to AIR/KSD2 for the corresponding flat rate unit (FRU) allowances.